Modular Type Filter Regulators Series AV

Filter Regulator Series AW	Model	Port size	Options
_	AW10	M5 x 0.8	
	AW20	1/8, 1/4	
	AW30	1/4, 3/8	
	AW40	1/4, 3/8, 1/2	
T W	AW40-06	3/4	
Pages 366 through to 377	AW60	3/4, 1	
Filter Regulator with Backflow Function Series AW□K	AW20K	1/8, 1/4	
	AW30K	1/4, 3/8	
	AW40K	1/4, 3/8, 1/2	
	AW40K-06	3/4	Bracket Float type auto drain
Pages 366 through to 377	AW60K	3/4, 1	Square embedded type pressure gauge
Mist Separator Regulator Series AWM	AWM20	1/8, 1/4	(except the AW10) Round type pressure gauge Digital pressure switch
	AWM30	1/4, 3/8	(except the AW10) Panel mount
Pages 378 through to 387	AWM40	1/4, 3/8, 1/2	
Micro Mist Separator Regulator Series AWD	AWD20	1/8, 1/4	
	AWD30	1/4, 3/8	
Pages 378 through to 387	AWD40	1/4, 3/8, 1/2	

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Filter Regulator AW10 to AW60 Filter Regulator with Backflow Function AW20K to AW60K

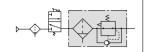
JIS Symbol
Filter Regulator

Filter Regulator with
Backflow Function

- Integrated filter and regulator units save space and require less piping.
- With the backflow function it incorporates a mechanism to exhaust the air pressure in the outlet side reliably and quickly.

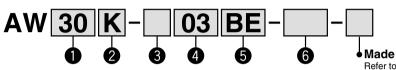
Example)

When the air supply is cut off and releasing the inlet pressure to the atmosphere, the residual pressure release of the outlet side can be ensured for a safety purpose.



Example) AW30K-03BE-1N

How to Order



Made to Order
Refer to pages 374 through

Option/Semi-standard: Select one each for a to i.
 Option/Semi-standard symbol: When more

than one specification is required, indicate in alphanumeric order.

to 377 for details. 0 Symbol Description Body size 10 20 30 40 60 Nil Without backflow function With backflow 2 function K Note 1) With backflow function + Metric thread (M5) Nil Rc 8 Thread type Note 2) NPT • Note 3) G + **M5** М5 1/8 01 02 1/4 4 03 3/8 Port size 04 1/2 3/4 06 10 1 + Nil Without mounting option Mounting B Note 5 With bracket а With set nut (for panel fitting) н Nil Without auto drain Float type b С Float type auto drain (N.C.) auto drain D Float type auto drain (N.O.) Option Nil Without pressure gauge 6 Ε Square embedded type pressure gauge (with limit indicator) Pressure Round type pressure gauge (without limit indicator) G gauge Round type pressure gauge (with limit indicator) Round type pressure gauge (with color zone) C E1 Note 6) Output: NPN output / Electrical entry: Wiring bottom entry Digital **E2** Note 6) Output: NPN output / Electrical entry: Wiring top entry pressure E3 Note 6) Output: PNP output / Electrical entry: Wiring bottom entry switch **E4** Note 6) Output: PNP output / Electrical entry: Wiring top entry Nil Note 7) 0.05 to 0.85 MPa setting d Set pressure 1 Note 8) 0.02 to 0.2 MPa setting + Semi-standard Nil Polycarbonate bowl 6 2 Metal bowl 6 Nylon bowl Bowl Note 9) е 8 Metal bowl with level gauge • C With bowl guard Nylon bowl with bowl guard

Filter Regulator Series AW10 to AW60 Filter Regulator with Backflow Function Series AW20K to AW60K



	_	_						0					
				Symbol	Description	Body size							
						10	20	30	40	60			
				Nil	With drain cock	•	•	•	•	•			
			Drain nort Note 10)	Note 11)	Drain guide 1/8		•	_	_	_			
	f Drain port Note 10) J Note 11)				Drain guide 1/4	_	_	•	•	•			
				W Note 12)	Drain cock with barb fitting: For ø6 x ø4 nylon tube	_	_	•	•	•			
	5			+									
	dar	~	Exhaust	Nil	Relieving type	•	•	•	•				
6	Semi-standard	g	mechanism	N	Non-relieving type			•					
U	- <u>i</u> -			+									
	e l	h	Flow direction	Nil	Flow direction: Left to right		•						
	(တ	"	riow direction	R	Flow direction: Right to left			•					
				+									
				Nil	Name plate, caution plate for bowl, and pressure gauge in imperial units: MPa	•	•	•	•				
		i	Pressure unit	Z Note 13)	Name plate, caution plate for bowl, and pressure gauge in imperial units: psi, °F		O Note 15)	O Note 15)	O Note 15)	O Note 15)			
				ZA Note 14)	Digital pressure switch: With unit conversion function		△ Note 16)	△ Note 16)	△ Note 16)	△ Note 16)			

Note 1) The AW10 type comes with a backflow function as a standard feature. (K is not available.) When using the AW10 type as w backflow function, backflow may not occur with the set pressure 0.15 MPa or less. Please set the inlet pressure to at

MPa or less. Please set the inlet pressure to at least 0.05 MPa higher than the set pressure.

Note 2) Drain guide is NPT 1/8 (applicable to the AW20(K)) and NPT 1/4 (applicable to the AW30(K) to AW60(K)). The auto drain port comes with ø3/8" one-touch fitting (applicable to the AW30(K) to AW60(K)).

Note 3) Drain guide is G 1/8 (applicable to the AW20(K)) and G 1/4 (applicable to the AW30(K) to AW60(K)).

Note 4) Option B, G, H, M are not assembled and supplied loose at the time of shipment.

supplied loose at the time of shipment. Note 5) Assembly of a bracket and set nuts (AW10,

AW20(K) to AW40(K))
Including 2 mounting screws for the AW60(K)
Note 6) When choosing with H (panel mount), the
installation space for lead wires will not be secured. In this case, select "wiring top entry" for

the electrical entry.

Note 7) Only the AW10 has a pressure setting of 0.05 to

0.7 MPa.

Note 8) The only difference from the standard specifications is the adjusting spring for the regulator. It does not restrict the setting of 0.2 MPa or more. When the pressure gauge is attached, a 0.2 MPa pressure gauge will be fitted.

Note 9) Refer to Chemical Data on page 287 when selecting a case material. Note 10) Float type auto drain: The combination of C and

D is not possible. Note 11) Without a valve function Note 12) Metal bowl: The combination of 2 and 8 is not

Note 12) Metal bow: The combination of 2 and 8 is not possible.

Note 13) For thread type: M5 and NPT. This product is for overseas use only according to the new Measurement Law. (The SI unit type is provided for use in Japan.) The digital pressure switch will be convised with the unit converse function. be equipped with the unit conversion function,

setting to psi initially.

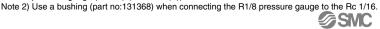
Note 14) For options: E1, E2, E3, E4. This product is for overseas use only according to the new Measurement Law. (The SI unit is provided for

use in Japan.)
Note 15) ⊘: For thread type: M5 and NPT only
Note 16) △: Select with options: E1, E2, E3, E4.

Standard Specifications											
Model	AW10	AW20(K)	AW30(K)	AW40(K)	AW40(K)-06	AW60(K)					
Port size	M5 x 0.8	1/8, 1/4	1/4, 3/8	1/4, 3/8, 1/2	3/4	3/4, 1					
Pressure gauge port size Note 1)	1/16 Note 2)	1/8	8		1/4						
Fluid			Д	ir							
Ambient and fluid temperature Note 3)			-5 to 60°C (wi	th no freezing)							
Proof pressure			1.5	MPa							
Maximum operating pressure	1.0 MPa										
Set pressure range	0.05 to 0.7 MPa			0.05 to 0.85 MP	a						
Relief pressure Note 4)		Set pressure +	0.05 MPa [at re	lief flow rate of C	0.1 ℓ/min (ANR)]						
Nominal filtration rating			5	μm							
Drain capacity (cm³)	2.5	8	25	45	45	45					
Bowl material			Polyca	rbonate							
Bowl guard	— Semi-standardStandard										
Construction			Relievi	ng type							
Mass (kg)	0.09	0.32	0.40	0.72	0.75	2.00					

Note 1) Pressure gauge connection threads are not available for F.R.L. unit with a square embedded type pressure gauge (AW20(K) to AW60(K)).

Note 3) -5 to 50°C for the products with the digital pressure switch Note 4) Not applicable to the AW10.



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Series AW10 to AW60 Series AW20K to AW60K

Options/Part No.

	Ontional appoin	ications			Mo	del				
	Optional specif	ications	AW10(K)	AW20(K)	AW30(K)	AW40(K)	AW40(K)-06	AW60(K)		
Bracket a	assembly Note 1)		AR10P-270AS	AW20P-270AS	AR30P-270AS	AR40P	AW60P-270AS Note 6)			
Set nut			AR10P-260S	AR20P-260S	AR20P-260S AR30P-260S AR40P-			Note 7)		
	Round type Note 2)	Standard	G27-10-R1	G36-1	0-□01		G46-10-□02			
	Hourid type	0.02 to 0.2 MPa setting	G27-10-R1 Note 3)	G36-2	2-□01	G46-2-□02				
Drocouro	Round type Note 2)	Standard	_	G36-10	-□01-L	G46-10-□02-L				
Pressure gauge	(with color zone)	0.02 to 0.2 MPa setting	_	G36-2-	.□01-L	G46-2-□02-L				
330	Square embedded	Standard	_	GC3-10AS [GC3P-010AS (Pressure gauge cover only)]						
	type Note 4)	0.02 to 0.2 MPa setting	_	GO	C3-2AS [GC3P-0	010AS (Pressure gauge cover only)]				
		NPN output / Wiring bottom entry		IS	E35-N-25-MLA	[ISE35-N-25-M (Switch body only	/)]		
Digital p	ressure Note 5)	NPN output / Wiring top entry		IS	E35-R-25-MLA	[ISE35-R-25-M (Switch body only	/)]		
switch		PNP output / Wiring bottom entry	_	IS	E35-N-65-MLA	[ISE35-N-65-M (Switch body only	/)]		
		PNP output / Wiring top entry		IS	E35-R-65-MLA	[ISE35-R-65-M (Switch body only	/)]		
	Note 8) Note 9)	N.C.	AD17	AD27	AD37	AD47				
rioat typ	e auto drain	N.O.	_	— AD38 AD48						

Semi-standard/Bowl Assembly Part No.

Semi-standa					0.						
		dard spec	cifications	3				Мо	del		
Bowl material	Note 8) Note 9) Float type auto drain N.C. N.O.		Note 9) With drain guide	With barb fitting	With bowl guard	AW10(K)	AW20(K)	AW30(K)	AW40(K)	AW40(K)-06	AW60(K)
	_	_	_		•	_	C2SF-C	_			
	•	_	_	_	•	_	AD27-C	_	_		
Polycarbonate	_	_	•	_	_	_	C2SF-J	C3SF-J			
	_	_	_	•	_	_	_	C3SF-W	C4SF-W		
	_	_	•	_	•	_	C2SF-CJ	_	_		
	_	_	_	_	_	C1SF-6	C2SF-6	C3SF-6			
	_	_	_	_	•	_	C2SF-6C	_	_		
	•	_	ı	l	_	AD17-6	AD27-6	AD37-6	AD47-6		
Nylon	_	•			_	_	_	AD38-6	AD48-6		
Nylon	•	_	_	_	•	_	AD27-6C	_	_		
	_	_	•	l	_	_	C2SF-6J	C3SF-6J		C4SF-6J	
	_	_		•	_	_	_	C3SF-6W		C4SF-6W	
	_	_	•	-		_	C2SF-6CJ	_		_	
	_	_	_		_	C1SF-2	C2SF-2	C3SF-2		C4SF-2	
Metal	•	_			_	AD17-2	AD27-2	AD37-2		AD47-2	
ivietai	_			-	_	_	_	AD38-2		AD48-2	
	_	_	•	_	_	_	C2SF-2J	C3SF-2J		C4SF-2J	
	_	_			_	_		C3LF-8		C4LF-8	·
Metal bowl with	•	_	_		_	_	_	AD37-8		AD47-8	
level gauge	_	•			_	_	_	AD38-8		AD48-8	
	_		•	_	_	_	_	C3LF-8J	C4LF-8J		

Note 1) Assembly of a bracket and set nuts

Note 2) \square in part numbers for a round pressure gauge indicates a type of connection thread. No indication is necessary for R; however, indicate N for NPT. Please contact SMC regarding the connection thread NPT and pressure gauge supply for psi unit specifications.

Note 3) Standard pressure gauge

Note 4) Including one O-ring and 2 mounting screws. []: Pressure gauge cover only

Note 5) Lead wire with connector (2 m), adapter, lock pin, O-ring (1 pc.), mounting screw (2 pcs.) are attached. []: Switch body only. Also, regarding how to order the digital pressure switch, please refer to page 388. A pressure switch adapter assembly (AW60P-310AS) will be additionally required for the AW60(K) only. Use the attached mounting screw (M3 x 0.5 x 14) for mounting. The mounting screw (M3 x 0.5 x 7) attached to the digital pressure switch assembly will not be required.

Note 6) Assembly of a bracket and 2 mounting screws

Note 7) Please consult SMC regarding the set nuts for the AW60(K).

Note 8) Minimum operating pressure: N.O. type-0.1 MPa; N.C. type-0.1 MPa (AD27) and 0.15 MPa (AD37/47). Please contact SMC for psi and °F unit specifications.

Note 9) Please consult SMC for details on drain piping to fit NPT or G port sizes. Note) • Bowl O-ring is included for the AW20(K) to AW60(K).

• Bowl assembly for the AW30(K) to AW60(K) models comes with a bowl guard (steel band material). (except when the bowl material is metal)





Series AW10 to AW60 Series AW20K to AW60K Specific Product Precautions

Be sure to read before handling. Refer to front matters 42 and 43 for Safety Instructions and pages 287 to 291 for F.R.L. Precautions.

Selection

Marning

 Residual pressure disposal (outlet pressure removal) is not possible for the AW20 to AW60 even though the inlet pressure is exhausted. When the residual pressure disposal is performed, use the filter regulator with backflow function (AW20K to AW60K).

Maintenance

Marning

 Replace the element every 2 years or when the pressure drop becomes 0.1 MPa, whichever comes first, to prevent damage to the element.

Mounting and Adjustment

Marning

- Set the regulator while verifying the displayed values of the inlet and outlet pressure gauges. Turning the regulator knob excessively can cause damage to the internal parts.
- 2. The pressure gauge included with regulators for 0.02 to 0.2 MPa setting is for up to 0.2 MPa use only (except the AW10). Exceeding 0.2 MPa of pressure can damage the gauge.
- **3.** Do not use tools on the pressure regulator knob as this may cause damage. It must be operated manually.

⚠ Caution

- Be sure to unlock the knob before adjusting the pressure and lock it after setting the pressure. Failure to follow this procedure can cause damage to the knob and the outlet pressure may fluctuate.
 - Pull the pressure regulator knob to unlock. (You can visually verify this with the "orange mark" that appears in the gap.)
 - Push the pressure regulator knob to lock. When the knob is not easily locked, turn it left and right a little and then push it (when the knob is locked, the "orange mark", i.e., the gap will disappear).



A knob cover is available to prevent careless operation of the knob. Refer to page 389 for details. AC

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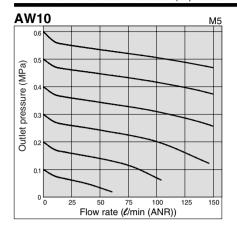
AF800 AF900

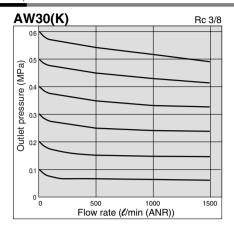


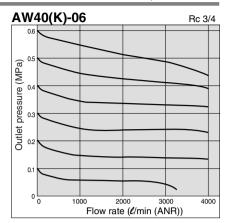
Series AW10 to AW60 Series AW20K to AW60K

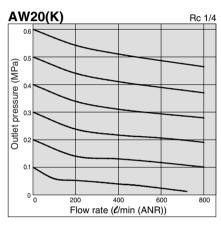
Flow Characteristics (Representative values)

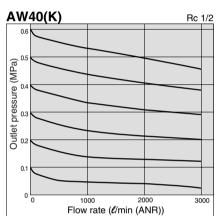
Condition: Inlet pressure 0.7 MPa

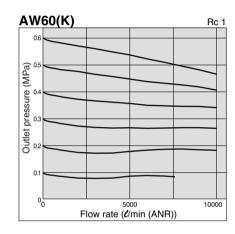






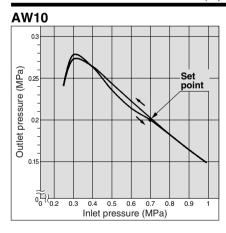


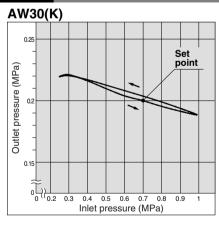


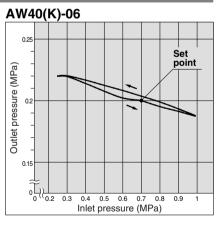


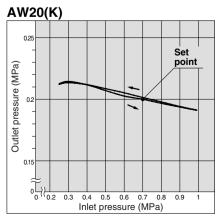
Pressure Characteristics (Representative values)

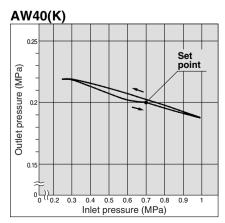
Conditions: Inlet pressure 0.7 MPa, Outlet pressure 0.2 MPa, Flow rate 20 ℓ /min (ANR)

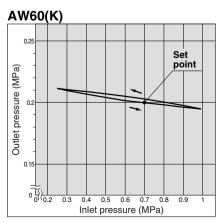












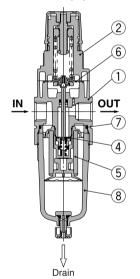
Filter Regulator Series AW10 to AW60 Filter Regulator with Backflow Function Series AW20K to AW60K

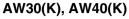
Construction

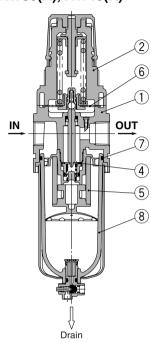
AW10 OUT

AW20(K)

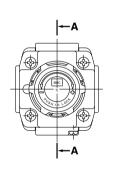
IN

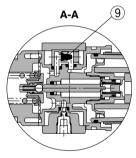




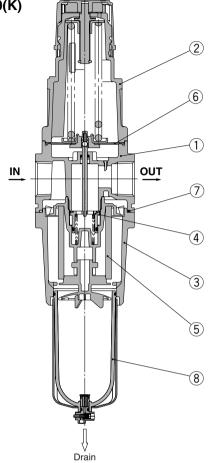


AW20K to AW60K (Filter Regulator with Backflow Function)









Component Parts

0011	ipoliciit i ai to					
No.	Description	Material	Model	Color		
4	Body	Zinc die-cast	AW10, AW20	Platinum silver		
'	Body	Aluminum die-cast	AW30 to AW60	Flatilium Silver		
2	Bonnet	Polyacetal	AW10 to AW40	Black		
2	Bonnet	Aluminum die-cast	AW60	Diack		
3	Housing	Aluminum die-cast	AW60	Platinum silver		

Replacement Parts

	accinonic i di to									
Na	Description	Motorial			Part	t no.				
No.	Description	Material	AW10	AW20(K)	AW30(K)	AW40(K)	AR40(K)-06	AW60(K)		
4	Valve assembly	Brass, HNBR	AR10P-090S	AW20P-340AS	AW30P-340AS	AW40P-340AS		AW60P-090AS		
5	Filter element	Non-woven fabric	AF10P-060S	AF20P-060S	AF30P-060S	AF40P-060S		AW60P-060S		
6	Diaphragm assembly	Weatherable NBR	AR10P-150AS Note 1)	AR20P-150AS	AR30P-150AS	AR40P-150AS		AR50P-150AS		
7	Bowl O-ring	NBR	C1SFP-260S	C2SFP-260S	C3SFP-260S		C4SFP-260S			
8	Bowl assembly Note 2)	Polycarbonate	C1SF	C2SF	C3SF Note 3)					
9	Check valve assembly Note 4)	_	_			AR20KP-020AS				

Note 1) The AW10 is a piston type. Assembly of a piston and a seal (KSYP-13).

Note 2) Bowl O-ring is included for the AW20(K) to AW60(K). Please contact SMC regarding the bowl assembly supply for psi and °F unit specifications. Note 3) Bowl assembly for the AW30(K) to AW60(K) models comes with a bowl guard (steel band material).

Note 4) Check valve assembly is applicable for a filter regulator with backflow function (AW20K to AW60K) only. Assembly of a check valve cover, check valve body assembly and 2 screws



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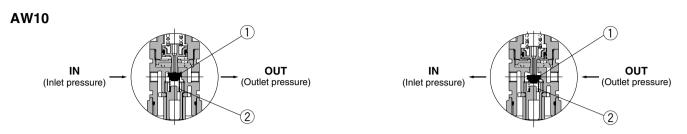
 $\mathsf{AW}\square$

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Series AW10 to AW60 Series AW20K to AW60K

Working Principle (Filter Regulator with Backflow Function)



When the inlet pressure is higher than the regulating pressure, the check valve operates as a normal regulator (Figure 1).

When the inlet pressure is shut off and exhausted, any inlet pressure applied to the valve ① will be lost. The force for seating the valve ① is the valve spring force ② only. When the valve ① is opened using the outlet force, the outlet pressure will be exhausted at the inlet side. (Figure 2)

When the set pressure is 0.15 MPa or less, valve ① may not open due to the valve spring ② force.

AW20K to AW60K Pressure in Pressure in Inlet pressure Inlet pressure diaphragm chamber (IN) diaphragm chamber (IN) (3) IN OUT IN OUT (Outlet pressure) (Outlet pressure) (Inlet pressure) (Inlet pressure) **(4**) Figure 1 Normal

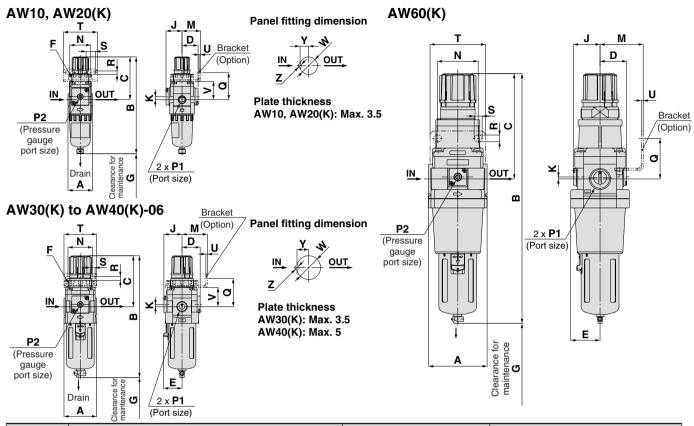
When the inlet pressure is higher than the regulating pressure, the check valve ② closes and operates as a normal regulator (Figure 1). When the inlet pressure is shut off and released, the check valve ② opens and the pressure in the diaphragm chamber ① is released into the inlet side (Figure 2).

Figure 2 Backflow

This lowers the pressure in the diaphragm chamber ① and the force generated by the pressure regulator spring ③ lifts the diaphragm. Valve ④ opens through the stem, and the outlet pressure is released to the inlet side (Figure 2).

Filter Regulator Series AW10 to AW60 Filter Regulator with Backflow Function Series AW20K to AW60K

Dimensions



	→ 5 € (1 011 0120)							
Applicable model	AW20(K) to AV	V60(K)	AW10, AW20(K) to AW60(K)	AW20(K) to AW60(K)				
Option	Square embedded type pressure gauge	Digital pressure switch	Round type pressure gauge Round type pressure gauge (with colo					
Dimensions	Center of piping	Center of piping	±	Center of piping				

Applicable model	AW10, A	W20(K)	AW20(K)	AW30(K) to AW60(K)										
Optional/Semi-standard specifications	With auto drain (N.C.)		With drain guide	With auto drain (N.O./N.C.)		Metal bowl with level gauge	` '	Drain cock with barb fitting						
Dimensions	M5 x 0.8	a	1/8	N.O.: Black N.C.: Gray			m 1/4 Width across flats 17	Barb fitting Applicable tubing: T0604						

							e					Optional specifications							
Model				٤	standar	d speci	rication	S				Square type pressure gauge		Digital pressure switch		Round type pressure gauge		Round type pressure gauge (with color zone)	
	P1	P2	Α	B Note)	С	D	Е	F	G	J	K	Н	J	Н	J	Н	J	Н	J
AW10	M5 x 0.8	1/16	25	108	48	12.5	_	M18 x 1	25	13	0	_	_	_	_	ø26	26	_	_
AW20(K)	1/8, 1/4	1/8	40	160	73	26	_	M28 x 1	40	26	5	□28	27	□27.8	37.5	ø37.5	63	ø37.5	63
AW30(K)	1/4, 3/8	1/8	53	201	86	29.5	30	M38 x 1.5	55	29.5	3.5	□28	30.5	□27.8	41	ø37.5	66	ø37.5	66
AW40(K)	1/4, 3/8, 1/2	1/4	70	239	92	37.5	38	M42 x 1.5	80	37.5	1.5	□28	38.5	□27.8	49	ø42.5	76	ø42.5	76
AW40(K)-06	3/4	1/4	75	242	93	37.5	38	M42 x 1.5	80	37.5	1.2	□28	38.5	□27.8	49	ø42.5	76	ø42.5	76
AW60(K)	3/4, 1	1/4	95	409	175	43.5	47.5	_	20	43.5	3.2	□28	44.5	□27.8	61.5	ø42.5	84	ø42.5	84

					C	Semi-standard specifications										
Model			Bra	cket mo	unt			Panel mount With auto drain				With auto drain	With barb fitting	With drain guide	Metal bowl	Metal bowl with level gauge
	M N Q R S T U					U	V	W	Υ	Z	B Note)	B Note)	B Note)	B Note)	B Note)	
AW10	25	28	30	4.5	6.5	40	2	18	18.5	_	_	125	_	_	107	_
AW20(K)	30	34	44	5.4	15.4	55	2.3	30	28.5	14	6	177	_	164	160	_
AW30(K)	41	40	46	6.5	8	53	2.3	31	38.5	19	7	242	209	208	214	234
AW40(K)	50	54	54	8.5	10.5	70	2.3	35.5	42.5	21	7	278	247	246	252	272
AW40(K)-06	50	54	56	8.5	10.5	70	2.3	37	42.5	21	7	282	251	249	255	275
AW60(K)	70	66	66	11	13	90	3.2	_	_	_	_	448	417	416	422	442

Note) The total length of B dimension is the length when the filter regulator knob is unlocked.





