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Technical Data Sheet

Permatex® Valve Grinding Compound

AAM Revised 03/15

PRODUCT DESCRIPTION

Permatex® Valve Grinding Compound is an odorless grey paste containing selected abrasive grits dispersed in a water-base, non-corrosive binder composed of gelling agents, lubricants, preservatives and ethylene glycol. It is a multi-purpose compound designed to aid valve grinding operations on automotive, industrial and marine engines. Can be used for lapping and grinding chromium-cobalt, hard-faced seats and discs. Removes burrs, surface defects, gums, carbon deposits and corrosion. Mixes with water to form easy-to-use paste. Combines special grits of various sizes that become finer as the compound is worked. Provides a fine, smooth finish.

PRODUCT BENEFITS

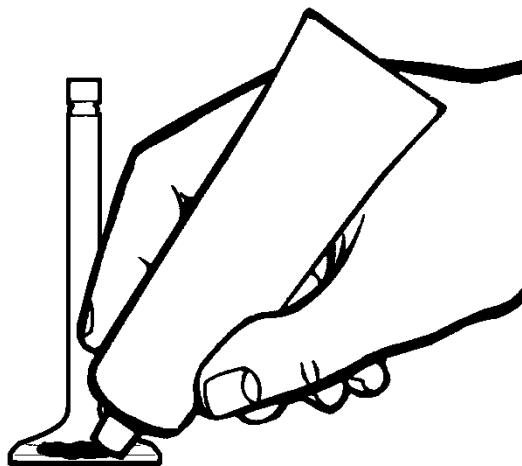
- Speeds precision fit
- Saves labor
- Reduces repair costs
- Non corrosive, non toxic, non flammable

TYPICAL APPLICATIONS

- Valve seats
- Sharpen reel type lawn mowers
- Sharpen cutting tools

DIRECTIONS FOR USE

1. Apply a liberal coating of Permatex® Valve Grinding Compound to valve.



2. Grind in the usual manner.
3. Clean valve and seat thoroughly with a dry cloth.
4. Allow to dry. It is recommended that valves and seats be cleaned with Permatex® FAST BREAK® Super Penetrant before installation.

Note: If tube has been properly closed, Valve Grinding Compound should not require thinning. However, if paste is too thick, add a few drops of water.

PROPERTIES OF UNCURED MATERIAL

	Typical Value
Chemical Type	Silicone carbide
Appearance	Grey gel-like paste
Odor	None
Specific Gravity	1.36
Density	11.3 lbs./gal
Flash Point	None
Grit size (#, equal amounts)	120, 150, 180, 220

GENERAL INFORMATION

This product is not recommended for use in pure oxygen and/or oxygen rich systems and should not be selected for use with chlorine or other strong oxidizing materials.

For safe handling information on this product, consult the Material Safety Data Sheet, (MSDS).

ORDERING INFORMATION

Part Number	Container Size
80036 (34A)	1.5 oz. tube, carded
80037 (34B)	3 oz. tube, boxed

STORAGE

Products shall be ideally stored in a cool, dry location in unopened containers at a temperature between 8° to 28°C (46° to 82°F) unless otherwise labeled. Optimal storage is at the lower half of this temperature range. To prevent contamination of unused product, do not return any material to its original container.

NOTE

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