





# AIR-FUEL HEATING & BRAZING SOLUTIONS





## **CONTENTS**

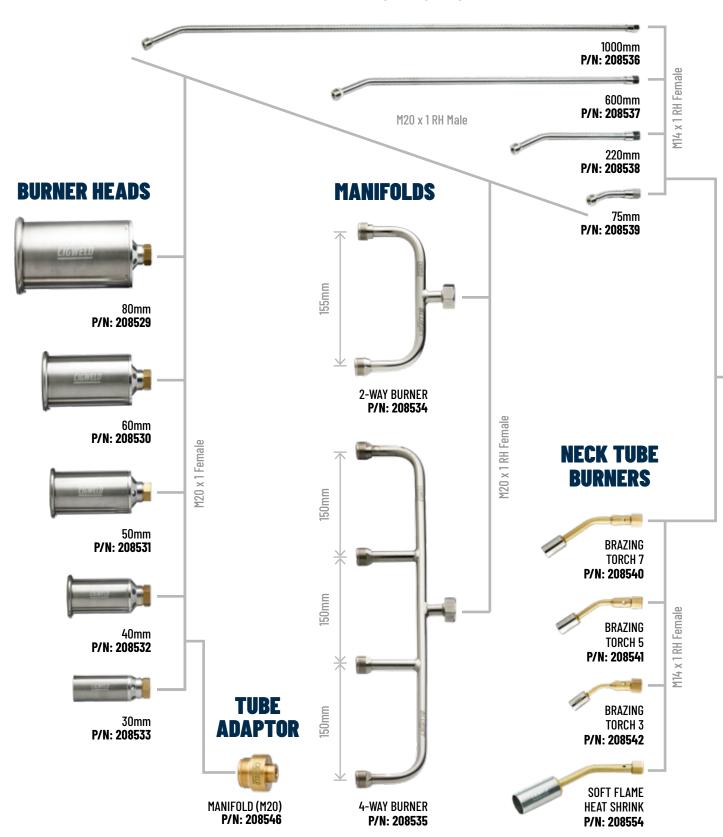
BLUET		BLUEJETM	
PYRO LPG COMBINATION CHART	4	BURNER HEADS	12
BURNER HEADS	6	XB TORCH HANDLE	13
MANIFOLDS	8	XB TORCH VALVE	13
NECK TUBES	8	XB KITS	13
NECK TUBE BURNERS	9	BLUEJET LPG REGULATOR	13
TORCH HANDLES	9	SIDE INLET (5/8"- 18 UNF LH)	
BLUEJET LPG REGULATOR SIDE INLET (3/8" BSP LH)	10	COMET FITTED LPG GAS HOSE, 5mm (5/8"- 18 UNF LH)	13
TUBE ADAPTOR	10	BLUEJET	
BLUEJET PYRO FITTED PVC	10		7
LPG GAS HOSE, 8mm (3/8" BSP LH)		PICK & MIX	16
COMET FLASHBACK	10	FUEL CELLS	17
ARRESTOR - REG MOUNT -	10	TORCHES	18
FUEL (3/8" BSP LH)		TORCH & FUEL COMBOS	20
PYRO KITS	11	TORCH FLAME TYPE, TORCH & FUEL CELL	22

PILIFIET

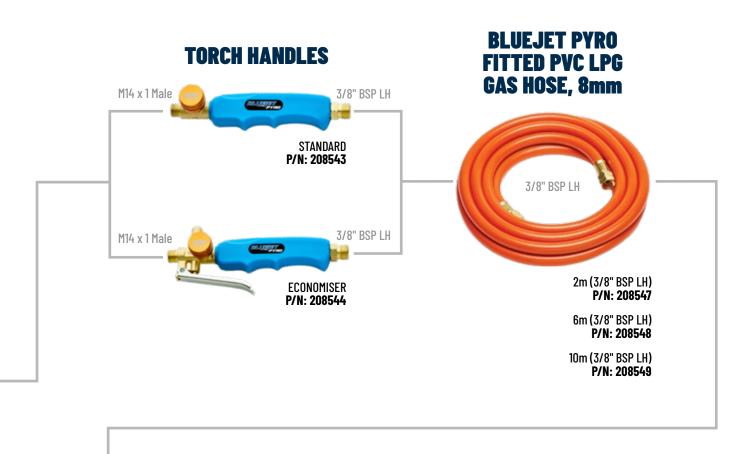


## **PYRO LPG COMBINATION CHART**

#### **NECK TUBES**











## **BURNER HEADS**

BlueJet Pyro products are built with high quality stainless steel and virgin brass materials, ensuring that every component ranging from burner heads, barrels to handles are designed to meet and exceed durability and safety standards. BlueJet Pyro burners and kits are designed for demanding heating, melting, brazing, waterproofing, and soldering applications, making them the perfect choice for commercial operations, trade professionals and serious hobbyists.

- Stainless steel construction with brass valve offering superior strength.
- Designed to be used with manifold P/N: 208534 or P/N: 208535

• Designed to be used with neck tubes P/N: 208536 or P/N: 208537 or P/N: 208538 or P/N: 208539



#### **BURNER HEAD 80mm**

Burner Head Diameter	80mm
Flame Length	800mm
Inlet Connection	M20 x 1 Female
Gas Consumption:	6,200 g/Hr @ 150kPa
Heat Output:	85,400KJ (80,944 BTU/Hr)

ORDERING INFORMATION	P/N
BlueJet Pyro Burner Head 80mm	208529



#### **BURNER HEAD 60mm**

Burner Head Diameter	60mm
Flame Length	600mm
Inlet Connection	M20 x 1 Female
Gas Consumption:	5,000 g/Hr @ 150kPa
Heat Output:	61,600KJ (58,386 BTU/Hr)

ORDERING INFORMATION	P/N
BlueJet Pyro Burner Head 60mm	208530



#### **BURNER HEAD 40mm**

Burner Head Diameter	40mm
Flame Length	400mm
Inlet Connection	M20 x 1 Female
Gas Consumption:	2,000 g/Hr @ 150kPa
Heat Output:	24,400KJ (23,127 BTU/Hr)

ORDERING INFORMATION	P/N
BlueJet Pyro Burner Head 40mm	208532



#### **BURNER HEAD 30mm**

Burner Head Diameter	30mm
Flame Length	300mm
Inlet Connection	M20 x 1 Female
Gas Consumption:	600 g/Hr @ 150kPa
Heat Output:	6,954KJ (6,591 BTU/Hr)

ORDERING INFORMATION	P/N
BlueJet Pyro Burner Head 30mm	208533





#### **BURNER HEAD 50mm**

Burner Head Diameter	50mm
Flame Length	500mm
Inlet Connection	M20 x 1 Female
Gas Consumption:	3,000 g/Hr @ 150kPa
Heat Output:	26,230KJ (24,862 BTU/Hr)

ORDERING INFORMATION	P/N
BlueJet Pyro Burner Head 50mm	208531





## **MANIFOLDS**

• 208535 Operate with 2 burner heads and 208535 operate with 4 burner heads.



#### **2-WAY BURNER MANIFOLD**

**Inlet Connection** M20 x 1 RH Female M20 x 1 RH Male **Outlet Connection** 

ORDERING INFORMATION	P/N
BlueJet Pyro 2-Way Burner Manifold	208534



#### **4-WAY BURNER MANIFOLD**

**Inlet Connection** M20 x 1 RH Female **Outlet Connection** M20 x 1 RH Male

ORDERING INFORMATION	P/N
BlueJet Pyro 4-Way Burner Manifold	208535

## **NECK TUBES**

· Tubular stainless-steel construction provides durability and excellent thermal conductivity

M14 x 1 RH Female **Inlet Connection Outlet Connection** M20 x 1 RH Male

**NECK TUBE 75mm** 

ORDERING INFORMATION	P/N
BlueJet Pyro Neck Tube 75mm	208539

• Designed to be used with burner heads P/N: 208529 or P/N: 208530 or P/N: 208531 or P/N: 208532 or P/N: 208533

#### **NECK TUBE 220mm**

M14 x 1 RH Female **Inlet Connection Outlet Connection** M20 x 1 RH Male

ORDERING INFORMATION	P/N
BlueJet Pyro Neck Tube 220mm	208538

#### **NECK TUBE 600mm**

Inlet Connection M14 x 1 RH Female **Outlet Connection** M20 x 1 RH Male

ORDERING INFORMATION	P/N
BlueJet Pyro Neck Tube 600mm	208537

#### **NECK TUBE 1000mm**

**Inlet Connection** M14 x 1 RH Female **Outlet Connection** M20 x 1 RH Male

ORDERING INFORMATION	P/N
BlueJet Pyro Neck Tube 1000mm	208536



### CK TUBE BURNERS

· Precision-engineered design for optimal fuel efficiency





#### **BRAZING TORCH 3**

Flame Length	150mm
Inlet Connection	M14 x 1 RH Female
Gas Consumption	35 g/Hr @150kPa
Heat Output	420KJ (399 BTU/Hr)

ORDERING INFORMATION	P/N
BlueJet Pyro Brazing Torch 3	208542



• Designed to be used with torch handle P/N: 208543 or P/N: 208544

#### **BRAZING TORCH 5**

Flame Length	200mm
Inlet Connection	M14 x 1 RH Female
Gas Consumption	115 g/Hr @150kPa
Heat Output	1,400KJ (1,327 BTU/Hr)

ORDERING INFORMATION	P/N
BlueJet Pyro Brazing Torch 5	208541



#### **BRAZING TORCH 7**

Flame Length	250mm
Inlet Connection	M14 x 1 RH Female
Gas Consumption	150 g/Hr @150kPa
Heat Output	1,830KJ (1,735 BTU/Hr)

ORDERING INFORMATION	P/N
BlueJet Pyro Brazing Torch 7	208540



#### **SOFT FLAME HEAT SHRINK**

Burner Head Diameter	32mm
Flame Length	550mm
Inlet Connection	M14 x 1 RH Female
Gas Consumption	800 g/Hr @150kPa
Heat Output	9,250KJ (3,977 BTU/Hr)

ORDERING INFORMATION	P/N
BlueJet Pyro Soft Flame Heat Shrink	208554

## ORCH HANDLES

· Precise flame control for accurate fuel regulation



#### **STANDARD TORCH HANDLE**

Inlet Connection	3/8" BSP LH
Outlet Connection	M14 x 1 Male
Operating Pressure	150-400kPa

ORDERING INFORMATION	P/N
BlueJet Pyro Standard Torch Handle	208543

• Quick release trigger mechanism controlling flow of gas to improve gas consumption (PN: 208544).



#### **ECONOMISER TORCH HANDLE**

Inlet Connection	3/8" BSP LH
Outlet Connection	M14 x 1 Male
Operating Pressure	150-400kPa

ORDERING INFORMATION	P/N
BlueJet Pyro Economiser Torch Handle	208544



## LPG REGULATOR SIDE INLET



Inlet Connection	CGA 510 SI
Outlet Connection	3/8" BSP LH
Max Working Pressure/Flow	400 kPa
Standard	AS 4267

ORDERING INFORMATION	P/N
BlueJet LPG Regulator Side Inlet	208545

## BLUEJET PYRO FITTED PVC LPG GAS HOSE, 8mm



Thread	3/8" BSP LH
Nominal Bore Diameter	8mm
Colour	Orange
Standard	AS 1869, AGA Certified
Length	2m, 6m and 10m

ORDERING INFORMATION	P/N
BlueJet Pyro Fitted PVC LPG Gas Hose, Single 8mm, 2m (3/8" BSP LH)	208547
BlueJet Pyro Fitted PVC LPG Gas Hose, Single 8mm, 6m (3/8" BSP LH)	208548
BlueJet Pyro Fitted PVC LPG Gas Hose, Single 8mm, 10m (3/8" BSP LH)	208549

### **TUBE ADAPTOR**



 The Tube Adaptor is designed to be assembled in to a pipe/tube to make a custom Manifold.

Inlet Connection	Ø 5.5mm
Outlet Connection	M20 x 1 RH M

ORDERING INFORMATION	P/N
BlueJet Pyro Tube Adaptor Manifold (M20)	208546

## COMET FLASHBACK ARRESTOR (REG MOUNT - FUEL)



- · Provides protection against flashbacks, backfires and sustained backfires
- Non-Return Valve prevents reverse flow of gases
- Stainless Steel Flame Arrestor extinguishes any returning flame
- Gas flow will be shut-off if arrestor becomes overheated
- Dust Filter protects the gas non-return valve against contamination
- AS 4603 compliant, Provides the highest level of safety and performance. Ensures
  product is suitable for contracts requiring Australian Standards compliant product.

ORDERING INFORMATION	P/N
COMET Flashback Arrestor - Reg Mount - Fuel (3/8" BSP LH)	308987



### **PYRO KITS**



#### **BLUEJET PYRO STARTER KIT**

- BlueJet Pyro Burner Head 50mm
- BlueJet Pyro Neck Tube 220mm
- BlueJet Pyro Standard Torch Handle
- BlueJet LPG Regulator with 3/8" Outlet
- BlueJet Pyro Fitted PVC LPG Gas Hose, Single 8mm, 2m (3/8" BSP LH)
- Triple Flint Lighter



#### **BLUEJET PYRO TORCH KIT**

- BlueJet Pyro Burner Head 60mm
- BlueJet Pyro Burner Head 50mm
- BlueJet Pyro Neck Tube 600mm
- BlueJet Pyro Neck Tube 220mm
- BlueJet Pyro Economiser Torch Handle
- Triple Flint Lighter

ORDERING INFORMATION	P/N
BlueJet Pyro Starter Kit	208550

ORDERING INFORMATION	P/N
BlueJet Pyro Torch Kit	208551



#### **BLUEJET PYRO PRO KIT**

- BlueJet Pyro Burner Head 60mm
- BlueJet Pyro Neck Tube 600mm
- BlueJet Pyro Economiser Torch Handle
- BlueJet LPG Regulator with 3/8" Outlet
- BlueJet Pyro Fitted PVC LPG Gas Hose, Single 8mm, 2m (3/8" BSP LH)
- Triple Flint Lighter

Kora

#### **BLUEJET PYRO PRO PLUS KIT**

- BlueJet Pyro Burner Head 60mm
- BlueJet Pyro Burner Head 50mm
- BlueJet Pyro Neck Tube 600mm
- BlueJet Pyro Neck Tube 220mm
- BlueJet Pyro Economiser Torch Handle
- BlueJet LPG Regulator with 3/8" Outlet
- BlueJet Pyro Fitted PVC LPG Gas Hose, Single 8mm, 6m (3/8" BSP LH)
- · Triple Flint Lighter

ORDERING INFORMATION	P/N
BlueJet Pyro Pro Kit	208552

ORDERING INFORMATION	P/N
BlueJet Pyro Pro Plus Kit	208553



## LPG EXPANSION BURNERS

- The burner torch head is constructed of stainless steel for added durability, providing longevity to the equipment reducing the need for replacement or repairs
- The left-hand thread for gas type identification provides a simple and efficient way to avoid cross-connections between incompatible gases, ensuring a safer working environment
- The torch handle is constructed with solid internal brass construction with an aluminum outer handle for added durability and provides an extra layer of protection and corrosion resistance, ensuring long-lasting use and convenience
- The handle design ensures comfort and ease of use when using the Expansion Heating Torch. The torch can be operated perfectly from a -20° to 90° angle
- Laser etched with part number and manufacture date for ease of identification and traceability

- The adjustable flame control provides versatility and convenience, allowing the user to tackle different tasks with a single heating torch, no matter the application's requirements
- Approximate Heating Temperature of Propane in Air = 1,980°C
- The Expansion Burner works in a unique fashion by taking the cold LP-Gas from the cylinder (-45°C) and running it around the burner head so the gas warms up prior to mixing with the Air (that includes Oxygen) which provides for a much better mixture of Fuel Gas (LPG) and Oxygen to produce a more efficient blue heating flame
- LPG supplied in Australia in Cylinder form is mainly Propane with a high purity rate of between 95-99% propane

#### **Applications:**

- Preheating steel/metals prior to welding applications
- Heating steel/metals prior to bending and hardening processes
- Metal repairs, maintenance and unfreezing parts
- Controlling inter-pass temperature during welding operations
- Line marking on roadways
- Heating & joining waterproofing membranes



#### XB50 LPG EXPANSION BURNER 50mm HEAD

- LPG/Propane supplied in Australia contains approximately 50.4 MJ (Megajoules) of energy for every 1kg of gas consumed
- The XB50 will run for approximately 4.5hrs on a 45kg LPG cylinder or ~50 minutes on an 8.5kg BBQ cylinder

Burner Head Diameter	50mm
Flame Length	600mm
Heat Output	500MJ/hr (474,000 BTU/hr @200kPa LPG)
Thread	3/8" – BSP RH
Operating Angle	-20° to 90°
Dimensions L x W x H	460mm x 80mm x 70mm
Weight	0.510kg

ORDERING INFORMATION	P/N
BlueJet XB50 LPG Expansion Burner Head 50mm	308416



## LPG EXPANSION BURNER 75mm HEAD

- The XB75 will run for approximately 1hr 44mins on a 45kg LPG cylinder or ~20 minutes on an 8.5kg BB0 cylinder
- For extended use CIGWELD recommend that multiple (2+) 45kg LPG cylinders be manifolded together to supply the XB75 burner head

Burner Head Diameter	75mm
Flame Length	800mm
Heat Output	1300MJ/hr (1,232,000 BTU/hr @200kPa LPG)
Thread	3/8" – BSP RH
Operating Angle	-20° to 90°
Dimensions L x W x H	460mm x 100mm x 90mm
Weight	0.905kg

ORDERING INFORMATION	P/N
BlueJet XB75 LPG Expansion Burner Head 75mm	308417







## LPG EXPANSION BURNER TORCH HANDLE WITH VALVE

Thread	3/8" - BSP RH & 5/8"-18 UNF LH
Dimensions L x W x H	210mm x 20mm x 45mm
Weight	0.335kg

ORDERING INFORMATION	P/N
BlueJet XB LPG Expansion Burner Torch Handle	308418



#### X13/50 /X1/1/

- LPG Expansion Burner 50mm Head
- LPG Expansion Burner Torch Handle with valve
- BlueJet LPG Regulator Side Inlet
- Comet fitted LPG gas hose, 5m
- Three Flint Lighter

Carton Dimensions L x W x H	550mm x 230mm x 250mm
Weight	3.46kg

ORDERING INFORMATION	P/N
BlueJet XB50 Expansion Burner 50mm Kit	308420

#### BLUEJET LPG REGULATOR SIDE INLET



Inlet Connection	CGA 510 SI
Outlet Connection	5/8"-18 UNF LH
Max Working Pressure/Flow	400 kPa
Standard	AS 4267

ORDERING INFORMATION	P/N
BlueJet LPG Regulator Side Inlet	201003





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## LPG EXPANSION BURNER VALVE

Thread	3/8" - BSP RH & 5/8"-18 UNF LH
Dimensions L x W x H	50mm x 20mm x 40mm
Weight	0.110kg

ORDERING INFORMATION	P/N
BlueJet XB LPG Expansion Burner Valve	308419



#### X37/5 KIT

- LPG Expansion Burner 75mm Head
- LPG Expansion Burner Torch Handle with valve
- BlueJet LPG Regulator Side Inlet
- Comet fitted LPG gas hose, 5m
- Three Flint Lighter

Carton Dimensions L x W x H	550mm x 230mm x 250mm
Weight	3.88kg

ORDERING INFORMATION	P/N
BlueJet XB75 LPG Expansion Burner 75mm Kit	308421

#### COMET FITTED LPG GAS HOSE, 5m & 10m



Thread	5/8"- 18 UNF LH
Nominal Bore Diameter	5mm
Colour	Orange
Standard	AS 1869
Length	5m and 10m

ORDERING INFORMATION	P/N
COMET Fitted LPG Gas Hose, 5m	308422
COMET Fitted LPG Gas Hose, 10m	308423





**IDEAL FOR** 

PREHEATING STEEL/METALS PRIOR TO WELDING APPLICATIONS

**HEATING STEEL/METALS PRIOR TO BENDING AND HARDENING PROCESSES** 

**METAL REPAIRS, MAINTENANCE AND UNFREEZING PARTS** 

**CONTROLLING INTER-PASS TEMPERATURE DURING WELDING OPERATIONS** 

**LINE MARKING ON ROADWAYS** 

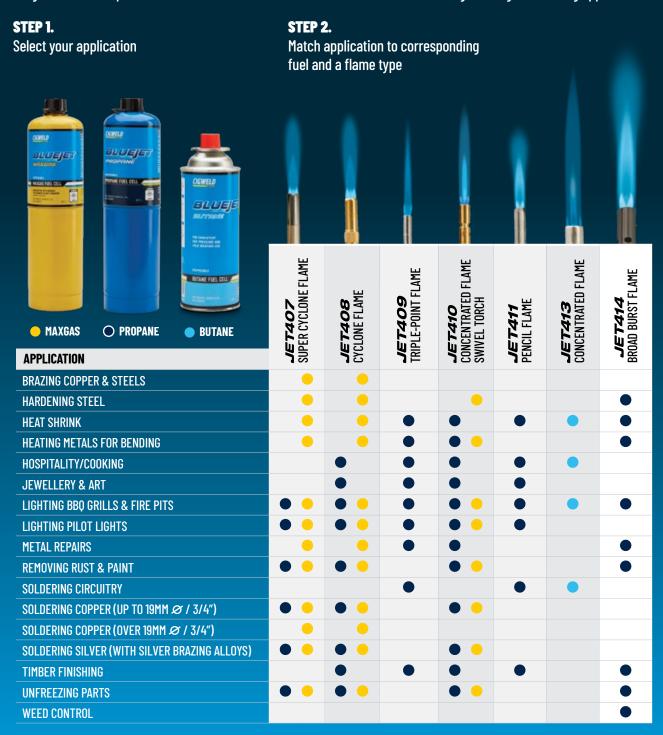
**HEATING & JOINING WATERPROOFING MEMBRANES** 





## **PICK AND MIX**

The best of all, our BlueJet Range makes it really easy for you to pick the best torch and fuel cell for your application. We've set up an easy-to-use Pick & Mix chart! Boasting ergonomic handling and high heat transfers, the CIGWELD BlueJet range offers a complete set of hand held fuel torches and fuel cells to suit soldering, brazing and heating applications!



Note: Results may vary per application and torch type used. Above is an application guide only. Can be used for other applications not listed. 
^ls approximate only and results may differ due to varying conditions.
\*3 Year Limited Warranty. Visit cigweld.com.au for further details.
\*\*Mapp® is a registered trademark of the Linde Group.
#Please check burner/camping stove for suitable fuel type and connections



### **FUEL CELLS**





Perfect for medium to heavy soldering, brazing and heating applications where faster heat transfer is required.

#### Suits BlueJet Torches:

JET407

SUPER CYCLONE FLAME

JET408

CYCLONE FLAME

**JET410** 

CONCENTRATED FLAME, SWIVEL TORCH



ORDERING INFORMATION	P/N
MAXGAS Fuel Cell: Single	308979
MAXGAS Fuel Cell: 3-Pack	308980

## BURN HOTTER WITH MAXGAS THE ULTIMATE IN HEAT TRANSFER!

MAXGAS IS A MAPP® GAS ALTERNATIVE\*\*





Suitable for DIY and hospitality applications and where soft soldering is required..

#### **Suits BlueJet Torches:**

JET407

SUPER CYCLONE FLAME

JET408

CYCLONE FLAME

*JET409* 

TRIPLE-POINT FLAME

JET410

CONCENTRATED FLAME, SWIVEL TORCH

JET411

PENCIL FLAME







Perfect for medium to heavy soldering, brazing and heating applications where faster heat transfer is required.

Suits BlueJet Torches:

**JET413** 

CONCENTRATED FLAME

ORDERING INFORMATION	P/N
BUTANE Fuel Cell: 4-Pack	308984



## 





**ORDERING INFORMATION** 

JET408

**CYCLONE FLAME** 

P/N

JET 407, Super Cyclone Flame

**UP TO 1310°C^** 

308407

5866.22 (BTU/hr)

P/N

308408

P/N

308409

#### Auto-Ignition with Piezo system

- Adjustable Flame Control
- **Anti-Flame Flaring Design**
- Max Temp 1372°C^
- Flame type: Super Cyclone Flame
- Lock button function
- **Cast Aluminium construction** for added durability
- · Ergonomic handle design for ease of use
- Removable stainless steel/brass heating tip for replacement or different tips

#### **IDEAL FOR:**

**Brazing Copper & Steels,** Hardening steel, Heat shrink, Heating Metals for bending, LIGHTING BBO GRILLS & FIRE PITS, **Lighting Pilot Lights, Removing** Rust & Paint, Soldering Copper (Up to 19mm  $\varnothing$  / 3/4"), Soldering Copper (Over 19mm Ø / 3/4"), Soldering Silver (with Silver Brazing Alloys) & Unfreezing Parts

















- Anti-flaring fuel regulator
- Max Temp 1310°C<sup>^</sup>
- Flame type: Cyclone Flame
- Lock button function
- · Heavy duty plastic handle
- · Replaceable brass heating tip

#### **IDEAL FOR:**

Brazing Copper & Steels, Hardening steel, Heat shrink, Heating Metals for bending, Hospitality/Cooking, Jewellery & Art, LIGHTING BBQ GRILLS & FIRE PITS, Lighting Pilot Lights, Metal Repairs, Removing Rust & Paint, Soldering Copper (Up to 19mm  $\varnothing$ / 3/4"), Soldering Copper (Over 19mm Ø / 3/4"), Soldering Silver (with Silver Brazing Alloys), Timber Finishing, Unfreezing Parts













**ORDERING INFORMATION** 

JET 408, Cyclone Flame





**ORDERING INFORMATION** JET 409, Triple-Point Flame

Auto Ignition

- Max Temp 1176°C<sup>^</sup>
- Flame type: Triple-Point Flame
- Ergonomic handle design for ease of use

#### **IDEAL FOR:**

Heat Shrink, Heating Metals For Bending, Hospitality/Cooking, Jewellery & Art, Lighting BBO Grills & Fire Pits, Lighting Pilot Lights, Metal Repairs, Soldering Circuitry, **Timber Finishing** 













## JET410 SWIVEL TORCH, CONCENTRATED FLAME

**UP TO 1366°C**<sup>^</sup>



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JET 410, Swivel Torch, Concentrated Flame

P/N 308410

#### • Auto Ignition - Instant Start Ignitors

- · Anti-flaring fuel regulator
- Max Temp 1366°C<sup>^</sup>
- Flame type: Concentrated Flame
- · Ergonomic handle design for ease of use
- Stainless Steel Burner Tubes with Brass Valve

#### **IDEAL FOR:**

Heat Shrink, Heating Metals
For Bending, Hospitality/Cooking,
Jewellery & Art, Lighting BBQ Grills
& Fire Pits, Lighting Pilot Lights,
Metal Repairs, Soldering Circuitry,
Timber Finishing









**IDEAL FOR:** 







ORDERING INFORMATION	P/N
JET 413, Concentrated Flame Torch	308413

- Auto Ignition
- Adjustable Flame Control
- · Anti-Flame Flaring Design
- Max Temp 1244°C^
- Flame type: Concentrated Flame
- Ergonomic handle design for ease of use
- Easy to operate & Light WeightIdeal for Hospitality/Cooking
- Heat Shrink, Hospitality/Cooking, Lighting BBQ Grills & Fire Pits, Soldering Circuitry











## JET414

#### WEED BURNER, BROAD BURST FLAME



ORDERING INFORMATION	P/N
JET 414, Weed Burner, Broad Burst Flame Torch	308414

- · 'Push button' auto ignition from handle
- Adjustable flame control
- Max temp 1100°C<sup>^</sup>
- · Flame type: Broad Burst Flame
- Ergonomic grip handle designed for comfort
- Easy to operate & light weight
- Ideal for: weed control, igniting coal/wood BBO's &/or fireplaces
- Suitable for Propane gas
- 750mm reach

#### **IDEAL FOR:**

BLUEJET Weed Burner is your ultimate weapon for controlling weeds and for starting your charcoal/coal BB0's and smokers!!

With an ergonomic handle balanced with your Propane cylinder, this burner ignites with a click of your finger directly from the handle!











## **TORCH & FUEL** COMBOS COMBOS



#### 

#### **SUPER CYCLONE FLAME & MAXGAS FUEL CELL COMBO**

UP TO 1372°C<sup>^</sup>

ORDERING	NFORMATIO	N		P/N
Super Cyclone I	lame & Maxgas I	Fuel Cell Comb	0	308400
FLAME TYPE  SUPER CYCLONE	FLAME  ADJUSTABLE	MAX TEMP	CGA600	WARRANTY*  YEARS



BLUEJE



#### **CYCLONE FLAME & MAXGAS FUEL CELL COMBO**

**UP TO 1310°C^** 















CONSUMPTION

12196.5 (BTU/hr)<sup>2</sup>



#### 

#### TRIPLE-POINT FLAME & PROPANE FUEL CELL COMBO

**UP TO 1176°C**<sup>^</sup>

ORDERING INFORMATION	P/N
Triple-Point Flame & Propane Fuel Cell Combo	308402
ELAME TYPE ELAME MAY TEMP	MADDANTY

















#### JETUSO MRX5RS

## **SWIVEL TORCH, CONCENTRATED FLAME**& MAXGAS FUEL CELL COMBO

**UP TO 1366°C**<sup>^</sup>

CONCENTRATED

ORDERING	INFORMATI	ON		P/N
Swivel Torch, C	oncentrated Fla	me & Maxgas Fue	el Cell Combo	308403
FLAME TYPE	FLAME	MAX TEMP	CONNECTION	WARRANTY*
	$I \wedge_{\bullet} I$			9





#### 

CGA600

## PENCIL FLAME TORCH & PROPANE FUEL CELL COMBO

**UP TO 1322°C**<sup>^</sup>

P/N
308404











YEARS





### JETUSE BUTENE

## CONCENTRATED FLAME & BUTANE FUEL CELL COMBO

**UP TO 1244°C**<sup>^</sup>

ORDERING INFORMATION	P/N
Concentrated Flame & Butane Fuel Cell Combo	308406















## TORCH FLAME TYPE, TORCH & FUEL CELL





JET407 JET408 JET409 JET411 JET410 JET413 JET414







