



**suttontools** **VIPER**  
DRILL BITS WITH BITE

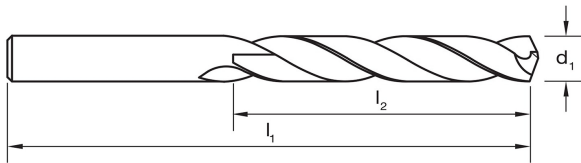
## D105-Sets -Jobber Drill Sets - Viper -Sutton Tools - Viper

Sutton Tools presents a breakthrough in twist drill technology, the revolutionary Viper Bit. Drill Bits with bite! The Viper Bit has been developed specifically for the industrial trades person and the home handy person. For machine and hand held drilling in a wide range of ferrous & non-ferrous materials such as steel, aluminium, brass, wood & plastics. The Viper point design out-performs conventional HSS drill bits by delivering up to 2X faster drilling speeds. The 118° split point is self-centering, minimising wandering when starting and requires less pressure to be applied when drilling.

### Features:

- Viper Point Design - Delivers up to 2X faster drilling speeds versus conventional HSS drill bits
- 118° Split Point (>3.5mm & 9/64") - Minimises wandering when starting
- Made from European M2 High Speed Steel (HSS) - Offers the best combination of strength, heat & wear resistance
- Bright Finish - For general purpose applications, non-ferrous metals & plastics

Range:



Item #	Description	Pieces	Range	Case
D105V2	V2 - Imperial Set	21	1/16 - 3/8in x 1/64in rises	ABS
D105V3	V3 - Imperial Set	29	1/16 - 1/2in x 1/64in rises	ABS
D105V2M	V2M - Metric Set	19	1.0 - 10.0mm x 0.5mm rises	ABS
D105V3M	V3M - Metric Set	25	1.0 - 13.0mm x 0.5mm rises	ABS
D105SLV7	SLV7 - Imperial Set	7	1/16 - 1/4in x 1/32in rises	Plastic
D105SLV13	SLV13 - Imperial Set	13	1/16 - 1/4in x 1/64in rises	Plastic
D105SLV7M	SLV7M - Metric Set	7	1.5, 2.0, 3.0, 4.0, 5.0, 5.5, 6.0mm	Plastic
D105SLV10M	SLV10M - Metric Set	10	1.0 - 10.0mm x 1.0mm rises	Plastic
D105SLV13M	SLV13M - Metric Set	13	1.5 - 6.5mm x 0.5mm rises + 3.2, 4.8mm	Plastic
D105VRK1	VRK1 Imperial Refill Set	3	1/16, 3/32, 1/8"	Card
D105VRK2	VRK2 Imperial Refill Set	5	1/16, 5/64, 3/32, 7/64, 1/8"	Card
D105VRK3	VRK3 Imperial Refill Set	5	1/16, 3/32, 1/8, 5/32, 3/16"	Card
D105VRKM2	VRKM2 Metric Refill Set	5	1.5, 2.0, 2.5, 3.0, 3.5mm	Card
D105VRKM3	VRKM3 Metric Refill Set	5	1.5, 2.0, 3.0, 4.0, 5.0mm	Card

### Trade/DIY Applications:

Wood		Metal		Specialty		Masonry	
Soft Wood	○	Steel	●	PVC Plastic	○	Masonry	
Hard Wood	○	Hard Steel		Acrylic		Plasterboard	
Wood & Nails	○	Stainless Steel		mineral rock wool foams (EPS, PUR),		Compressed Fibre Cement	
Chipboard	○	Aluminium	●	Polystyrene		Cement Sheet	
Plywood	○	Copper / Brass	●	Leather		Ceramic Tile	
MDF	○	Cast Iron		Rubber		Hebel	
Green Wood		Sheet Metal	○	Fibreglass		Brick	
Sandwich Construction	○	Precious Metals		Carbon Fibre		Concrete	
Pallet	○	Metal Pipe	○	Glass		Reinforced Concrete	
Window Frame	○			Laminate	○	Stone	
						Granite	
						Marble	

#### KEY

● Optimal ○ Effective