



suttontools

D202 -Jobber Drills - Left-Hand Drills -Sutton Tools

Sutton Tools Left-Hand Cobalt jobber drills feature a left hand helix for screw machine applications where spindles rotate counter-clockwise. Suitable for general-purpose drilling and can also be used to drill out broken bolts in conjunction with Sutton Tools screw extractors.

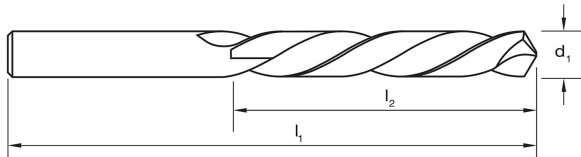
Features:

- Ideal for use with screw extractors
- Heavy duty left hand spiral flute design produces faster chip ejection
- Shorter drilling length designed for rigidity
- Shorter cutting lips reduce torque for drilling in high tensile strength materials.
- Made from HSS Co. The 5% cobalt formula improves abrasive & heat resistance, for increased strength at higher cutting temperatures
- Colour Tempered surface finish enables identification of cobalt tool material

Specifications:

Designation:	N
Material:	HSS Co
Finish:	Brt
Shank Form:	A
Helix Angle:	L30
Point Tolerance:	H8
Point Angle:	118°
Point Form:	Form A
Cutting Edges:	ul
Standard:	Sutton

Range:



Item #	Diameter d1 (mm)	Length l1 (mm)	Length l2 (mm)
D2020100	1.00	34	12
D2020200	2.00	54	26
D2020300	3.00	57	27
D2020400	4.00	66	33
D2020500	5.00	86	52
D2020550	5.50	84	41
D2020600	6.00	93	57
D2020700	7.00	109	69
D2020750	7.50	93	54
D2020800	8.00	117	75
D2020900	9.00	125	81
D2021000	10.00	133	87
D2021100	-	-	-
D2021200	12.00	151	101
D2021300	13.00	151	101

Trade/DIY Applications:

Wood		Metal		Specialty		Masonry	
Soft Wood	○	Steel	●	PVC Plastic	○	Masonry	
Hard Wood	○	Hard Steel		Acrylic		Plasterboard	
Wood & Nails	○	Stainless Steel		mineral rock wool		Compressed Fibre	
Chipboard	○	Aluminium	●	foams (EPS, PUR),		Cement	
Plywood	○	Copper / Brass	●	Polystyrene		Cement Sheet	
MDF	○	Cast Iron		Leather		Ceramic Tile	
Green Wood		Sheet Metal	○	Rubber		Hebel	
Sandwich Construction	○	Precious Metals		Fibreglass		Brick	
Pallet	○	Metal Pipe	○	Carbon Fibre		Concrete	
Window Frame	○			Glass		Reinforced Concrete	
				Laminate		Stone	
						Granite	
						Marble	

KEY

● Optimal ○ Effective