



suttontools

D504-Sets -HSS Step Drills - Sets -Sutton Tools

For use in sheet metal, aluminium, plastic & fibre glass, ideal for sheet metal without pre-drilling. During drilling, the next step deburrs the previously drilled hole.

Features:

- Fixed Drilling Steps - Spiral Flute for reduced vibration and greater control through steps
- Made from M2 High Speed Steel - Offers the best combination of strength, heat & wear resistance
- Three Flats Shank - Suits 3-jaw chucks

Range:

Item #	Description	Pieces	Range	Case	Shank
D504SET3	9 - 14 Steps	3	4-12, 4-20, 4-30	Plastic	Flat

Trade/DIY Applications:

Wood	Metal	Specialty	Masonry
Soft Wood	Steel	PVC Plastic	• Masonry
Hard Wood	Hard Steel	Acrylic	Plasterboard
Wood & Nails	Stainless Steel	mineral rock wool	Compressed Fibre
Chipboard	Aluminium	foams (EPS, PUR),	Cement
Plywood	Copper / Brass	Polystyrene	Cement Sheet
MDF	Cast Iron	Leather	Ceramic Tile
Green Wood	Sheet Metal	Rubber	Hebel
Sandwich Construction	Precious Metals	• Fibreglass	• Brick
Pallet	Metal Pipe	Carbon Fibre	Concrete
Window Frame		Glass	Reinforced Concrete
		Laminate	Stone
			Granite
			Marble

KEY

● Optimal ○ Effective