



*suttontools*

## D504 -HSS Step Drill -Sutton Tools

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For use in sheet metal, aluminium, plastic & fibre glass, ideal for sheet metal without pre-drilling. During drilling, the next step deburrs the previously drilled hole.

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### Features:

- Fixed Drilling Steps: Spiral Flute for reduced vibration and greater control through steps
- Made from HSS: Constructed from M2 high speed steel offering the best combination of strength, heat & wear resistance
- Flat Shank: Three flats suits 3-jaw chuck

### Range:

Item #	Diameters	Shank	Range	Steps
D50441209	4, 5, 6, 7, 8, 9, 10, 11, 12mm	Flat	4-12mm	9
D50442009	4, 6, 8, 10, 12, 14, 16, 18, 20mm	Flat	4-20mm	9
D50443014	4, 6, 8, 10, 12, 14, 16, 18, 20, 22, 24, 26, 28, 30mm	Flat	4-30	14
D50463611	6, 9, 12, 15, 18, 21, 24, 27, 30, 33, 36mm	Flat	6-36mm	11
D50441205	4, 5, 6, 8, 10, 12mm	Flat	4-12mm	5
D50451306	3/16, 1/4, 5/16, 3/8, 7/16, 1/2"	Flat	3/16-1/2"	6
D50431313	1/8, 5/32, 3/16, 7/32, 1/4, 9/32, 5/16, 11/32, 3/8, 13/32, 7/16, 15/32, 1/2"	Flat	1/8-1/2"	13
D50461807	6, 8, 10, 12, 14, 16, 18mm	Flat	6-18mm	7
D50461909	1/4, 5/16, 3/8, 7/16, 1/2, 9/16, 5/8, 11/16, 3/4"	Flat	1/4-3/4"	9
D50442210	4, 6, 8, 10, 12, 14, 16, 18, 20, 22mm	Flat	4-22	10
D50453513	5, 7.5, 10, 13, 16, 19, 21, 23, 26, 29, 31, 33, 35mm	Flat	5-35mm	13

### Trade/DIY Applications:

Wood	Metal	Specialty	Masonry
Soft Wood	Steel	PVC Plastic	• Masonry
Hard Wood	Hard Steel	Acrylic	Plasterboard
Wood & Nails	Stainless Steel	mineral rock wool foams (EPS, PUR),	Compressed Fibre Cement
Chipboard	Aluminium	Polystyrene	Cement Sheet
Plywood	Copper / Brass	Leather	Ceramic Tile
MDF	Cast Iron	Rubber	Hebel
Green Wood	Sheet Metal	• Fibreglass	• Brick
Sandwich Construction	Precious Metals	Carbon Fibre	Concrete
Pallet	Metal Pipe	Glass	Reinforced Concrete
Window Frame		Laminate	Stone
			Granite
			Marble

#### KEY

● Optimal ○ Effective