



suttontools

M202 -Hand Taps - M - Bottoming -Sutton Tools

Sutton Tools Carbon Hand Taps are ideal for routine maintenance, repair work and for rethreading where high accuracy and tolerance thread is not critical. Straight flutes are designed for tapping into materials where chips break-up readily and present no disposal problems, particularly in through-hole tapping. Straight flute taps are only suitable for hand operations, tapping up to 1-1/2 x diameter.

Features:

- Straight Flutes suitable for through hole tapping up to 1-1/2 x diameter
- Bottoming lead: used after a taper lead tap and are suitable for creating threads close to the bottom of blind holes
- Square shank for use with a suitable tap wrench to drive the tap
- Made from tungsten chrome alloy
- Bright finish for general purpose applications, non-ferrous metals & plastics

Specifications:

Designation:	N
Material:	TCA
Finish:	Brt
Max Cut Depth:	1.5xD
Shank Form:	A
Thread Form:	M
Lead:	Bottoming

Range:

Item #	Pitch	Size
M2020200	0.40	M2
M2020250	0.45	M2.5
M2020300	0.50	M3
M2020350	0.60	M3.5
M2020400	0.70	M4
M2020450	0.75	M4.5
M2020500	0.80	M5
M2020600	1.00	M6
M2020700	1.00	M7
M2020800	1.25	M8
M2020900	1.25	M9
M2021000	1.50	M10
M2021100	1.50	M11
M2021200	1.75	M12
M2021400	2.00	M14
M2021600	2.00	M16
M2021800	2.50	M18
M2022000	2.50	M20
M2022200	2.50	M22
M2022400	3.00	M24
M2022700	3.00	M27
M2023000	3.50	M30
M2023300	3.50	M33
M2023600	4.00	M36

Trade/DIY Applications:

Wood	Metal	Specialty	Masonry
Soft Wood	Steel	● PVC Plastic	Masonry
Hard Wood	Hard Steel	○ Acrylic	Plasterboard
Wood & Nails	Stainless Steel	○ mineral rock wool foams (EPS, PUR),	Compressed Fibre Cement
Chipboard	Aluminium	● Polystyrene	Cement Sheet
Plywood	Copper / Brass	● Leather	Ceramic Tile
MDF	Cast Iron	○ Rubber	Hebel
Green Wood	Sheet Metal	● Fibreglass	Brick
Sandwich Construction	Precious Metals	Carbon Fibre	Concrete
Pallet	Metal Pipe	Glass	Reinforced Concrete
Window Frame		Laminate	Stone
			Granite
			Marble

KEY

● Optimal ○ Effective