



*suttontools*

## M203 -Hand Tap Sets - M -Sutton Tools

Sutton Tools Carbon Hand Taps are ideal for routine maintenance, repair work and for rethreading where high accuracy and tolerance thread is not critical. Straight flutes are designed for tapping into materials where chips break-up readily and present no disposal problems, particularly in through-hole tapping. Straight flute taps are only suitable for hand operations, tapping up to 1-1/2 x diameter. Set comprises 1 each – taper, intermediate & bottoming leads.

### Features:

- Straight Flutes suitable for through hole tapping up to 1-1/2 x diameter
- Taper lead: suitable for starting a thread. Intermediate lead: used after a taper lead and are suitable for through holes. Bottoming lead: used after a taper lead and are suitable for blind holes
- Square shank for use with a suitable tap wrench to drive the tap
- Made from tungsten chrome alloy
- Bright finish for general purpose applications, non-ferrous metals & plastics

### Specifications:

<b>Designation:</b>	N
<b>Material:</b>	TCA
<b>Finish:</b>	Brt
<b>Max Cut Depth:</b>	1.5xD
<b>Shank Form:</b>	A
<b>Thread Form:</b>	M
<b>Lead:</b>	Set

### Range:

Item #	Pitch	Size
M2030300	0.50	M3
M2030400	0.70	M4
M2030500	0.80	M5
M2030600	1.00	M6
M2030700	1.00	M7
M2030800	1.25	M8
M2031000	1.50	M10
M2031200	1.75	M12
M2031400	2.00	M14
M2031600	2.00	M16
M2031800	2.50	M18
M2032000	2.50	M20
M2032200	2.50	M22
M2032400	3.00	M24

### Trade/DIY Applications:

Wood	Metal	Specialty	Masonry
Soft Wood	Steel	● PVC Plastic	Masonry
Hard Wood	Hard Steel	○ Acrylic	Plasterboard
Wood & Nails	Stainless Steel	○ mineral rock wool foams (EPS, PUR),	Compressed Fibre Cement
Chipboard	Aluminium	● Polystyrene	Cement Sheet
Plywood	Copper / Brass	● Leather	Ceramic Tile
MDF	Cast Iron	○ Rubber	Hebel
Green Wood	Sheet Metal	● Fibreglass	Brick
Sandwich Construction	Precious Metals	Carbon Fibre	Concrete
Pallet	Metal Pipe	Glass	Reinforced Concrete
Window Frame		Laminate	Stone
			Granite
			Marble

#### KEY

● Optimal ○ Effective