



suttontools

M204 -Hand Taps - MF - Taper -Sutton Tools

Sutton Tools Carbon Hand Taps are ideal for routine maintenance, repair work and for rethreading where high accuracy and tolerance thread is not critical. Straight flutes are designed for tapping into materials where chips break-up readily and present no disposal problems, particularly in through-hole tapping. Straight flute taps are only suitable for hand operations, tapping up to 1-1/2 x diameter.

Features:

- Straight Flutes suitable for through hole tapping up to 1-1/2 x diameter
 - Taper lead: for starting a thread prior to using a intermediate or bottoming lead tap
 - Square shank for use with a suitable tap wrench to drive the tap
 - Made from tungsten chrome alloy
 - Bright finish for general purpose applications, non-ferrous metals & plastics
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Specifications:

Designation:	N
Material:	TCA
Finish:	Brt
Max Cut Depth:	1.5xD
Shank Form:	A
Thread Form:	MF
Lead:	Taper

Range:

Item #	Pitch	Size
M2041207	1.50	MF12
M2040805	1.00	MF8
M2041006	1.25	MF10
M2041407	1.50	MF14
M2041607	1.50	MF16
M2041807	1.50	MF18
M2042007	1.50	MF20
M2042207	1.50	MF22
M2042408	2.00	MF24
M2042507	-	1
M2043207	1.50	MF32
M2044007	1.50	MF40
M2045007	1.50	MF50
M2041005	1.00	MF10
M2041406	1.25	MF14
M2041206	1.25	MF12

Trade/DIY Applications:

Wood	Metal	Specialty	Masonry
Soft Wood	Steel	● PVC Plastic	Masonry
Hard Wood	Hard Steel	○ Acrylic	Plasterboard
Wood & Nails	Stainless Steel	○ mineral rock wool foams (EPS, PUR),	Compressed Fibre Cement
Chipboard	Aluminium	● Polystyrene	Cement Sheet
Plywood	Copper / Brass	● Leather	Ceramic Tile
MDF	Cast Iron	○ Rubber	Hebel
Green Wood	Sheet Metal	● Fibreglass	Brick
Sandwich Construction	Precious Metals	Carbon Fibre	Concrete
Pallet	Metal Pipe	Glass	Reinforced Concrete
Window Frame		Laminate	Stone
			Granite
			Marble

KEY

● Optimal ○ Effective