



*suttontools*

## M205 -Hand Taps - MF - Intermediate -Sutton Tools

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Sutton Tools Carbon Hand Taps are ideal for routine maintenance, repair work and for rethreading where high accuracy and tolerance thread is not critical. Straight flutes are designed for tapping into materials where chips break-up readily and present no disposal problems, particularly in through-hole tapping. Straight flute taps are only suitable for hand operations, tapping up to 1-1/2 x diameter.

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### Features:

- Straight Flutes suitable for through hole tapping up to 1-1/2 x diameter
- Intermediate lead: used after a taper lead tap and are suitable for through holes or blind holes where the thread does not need to go right to the bottom of the hole
- Square shank for use with a suitable tap wrench to drive the tap
- Made from tungsten chrome alloy
- Bright finish for general purpose applications, non-ferrous metals & plastics

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### Specifications:

<b>Designation:</b>	N
<b>Material:</b>	TCA
<b>Finish:</b>	Brt
<b>Max Cut Depth:</b>	1.5xD
<b>Shank Form:</b>	A
<b>Thread Form:</b>	MF
<b>Lead:</b>	Intermediate

### Range:

Item #	Pitch	Size
M2051207	1.50	MF12
M2050805	1.00	MF8
M2051006	1.25	MF10
M2051407	1.50	MF14
M2051607	1.50	MF16
M2051807	1.50	MF18
M2052007	1.50	MF20
M2052207	1.50	MF22
M2052408	2.00	MF24
M2052507	1.50	MF25
M2053207	1.50	MF32
M2054007	1.50	MF40
M2055007	1.50	MF50
M2051005	1.00	MF10
M2051406	1.25	MF14
M2051206	1.25	MF12

### Trade/DIY Applications:

Wood	Metal	Specialty	Masonry
Soft Wood	Steel	● PVC Plastic	Masonry
Hard Wood	Hard Steel	○ Acrylic	Plasterboard
Wood & Nails	Stainless Steel	○ mineral rock wool foams (EPS, PUR),	Compressed Fibre Cement
Chipboard	Aluminium	● Polystyrene	Cement Sheet
Plywood	Copper / Brass	● Leather	Ceramic Tile
MDF	Cast Iron	○ Rubber	Hebel
Green Wood	Sheet Metal	● Fibreglass	Brick
Sandwich Construction	Precious Metals	Carbon Fibre	Concrete
Pallet	Metal Pipe	Glass	Reinforced Concrete
Window Frame		Laminate	Stone
			Granite
			Marble

#### KEY

● Optimal ○ Effective