



suttontools

M402 -Button Dies - M - 2" OD -Sutton Tools

Button Dies are used for cutting a new male/external thread on studs. Carbon Alloy Steel threading tools are not suitable for precision, safety or critical thread. General purpose / DIY use only. Used with suitable button die holder.

Features:

- Solid round die fits into adjustable guide or plain die stock handle
- Cutting teeth provide a general purpose thread
- Made from Carbon Steel
- Bright finish for general purpose applications, non-ferrous metals & plastics

Specifications:

Material: Carbon Steel

Finish: Brt

Thread Form: M

Range:

Item #	Size	Pitch
M4021200	M12	1.75
M4021400	M14	2.00
M4021600	M16	2.00
M4021800	M18	2.50
M4022000	M20	2.50
M4022200	M22	2.50
M4022400	M24	3.00

Trade/DIY Applications:

Wood	Metal	Specialty	Masonry
Soft Wood	Steel	○ PVC Plastic	Masonry
Hard Wood	Hard Steel	○ Acrylic	Plasterboard
Wood & Nails	Stainless Steel	○ mineral rock wool foams (EPS, PUR),	Compressed Fibre Cement
Chipboard	Aluminium	● Polystyrene	Cement Sheet
Plywood	Copper / Brass	● Leather	Ceramic Tile
MDF	Cast Iron	Rubber	Hebel
Green Wood	Sheet Metal	Fibreglass	Brick
Sandwich Construction	Precious Metals	Carbon Fibre	Concrete
Pallet	Metal Pipe	Glass	Reinforced Concrete
Window Frame		Laminate	Stone
			Granite
			Marble

KEY

● Optimal ○ Effective