



CHLORINATED RUBBER

PRODUCT DESCRIPTION

Commercial Performance Coatings Chlorinated Rubber is a premium quality single pack, unmodified chlorinated rubber finish.

Applied over correctly prepared and primed surfaces, this topcoat provides good resistance to chemicals in damp environments. Its water resistance and anti-skid properties make it suitable for use in environments that include exposure to industrial and natural acids, for example, road marking, stairs and storage equipment and tow truck trays. It is not recommended for use when repairing/painting swimming pools.

Utilising the SELEMIX® universal tinter system, Commercial Performance Coatings Chlorinated Rubber is available in a range of colours.

PRODUCTS

Chlorinated Rubber Mixed Colour	CLR
Reducers	CLR20 Chlorinated Rubber Reducer Normal
Cleaners	971-9119 PROTEC® Metal Conditioner AA-6822 <i>Protec</i> Heavy Duty Wax & Grease Remover

SUBSTRATES & PREPARATION



Commercial Performance Coatings Chlorinated Rubber can be applied over the following primer:

- EPS EtchPro Primer Surfacer, VIN Vinyl Etch Primer



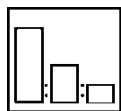
Surfaces showing heavy scale or surface rust should be treated with 971-9119 *Protec* Metal Conditioner. Heavily rusted surfaces should be abrasively blast cleaned.

Before and after any sanding operation, the substrate must be thoroughly degreased using AA-6822 *Protec* Heavy Duty Wax & Grease Remover to remove all traces of dirt, oil, grease, silicone, wax etc.

Note: Do not apply directly onto bare metal. Light colors are prone to yellowing during storage. This product is not advisable for items which require a precise color point.

For other primer options please consult the PPG Commercial Performance Coatings Technical Team.

MIXING RATIO BY VOLUME



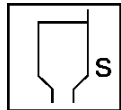
PRODUCT

CLR Mixed Colour
Reducer

PARTS

100
Up to 20% *For Rolling*
Up to 50% *For Spraying*

SPRAY VISCOSITY



20 - 30 seconds (DIN 4) at 25°C

SPRAYGUN



CONVENTIONAL, HVLP

SETUP

• SUCTION 1.4 mm - 1.8 mm

SPRAY PRESSURE

• CONVENTIONAL 3.5 - 4.5 bar (350 - 450 kPa, 45 - 65 psi)

APPLICATION & FLASH OFF



Apply by Spray Gun or Roller

Apply 2 - 3 wet, even coats

Allow 5 - 10 minutes flash off between coats at 25°C

DRYING TIMES



AIR DRY (25°C)

• TOUCH DRY: 2 hours
• HARD DRY: 6 hours

Note: Drying times can vary dependent on temperature, flash off between coats, film builds and number of coats applied.

RECOAT



Recoat after 6 hours drying. Recommendations are based on 25°C ambient temperature.

TOTAL DRY FILM BUILD

30 - 50 µm

TECHNICAL PARAMETERS

VOLUME SOLIDS (RFU)	29% (Rolling) 23% (Spray)
SQUARE METER COVERAGE	RFU (Rolling) 5.8 - 9.7 RFU (Spray) 4.7 - 7.8

EQUIPMENT CLEANING

After use, clean all equipment thoroughly with cleaning solvent or thinner.

HEALTH AND SAFETY

Please refer to Safety Data Sheets (SDS) for full Health and Safety details, as well as product can labels.

This product is for professional use only.
The information given in this sheet is for guidance only. Any person using the product without first making further inquiries as to the suitability of the product for the intended purpose does so at his or her own risk and we can accept no liability for the performance of the product or for any loss or damage (other than death or personal injury resulting from our negligence) arising out of such use. The information contained in this sheet is liable to modification from time to time in the light of experience and our policy of continuous product development.
Drying times quoted are average times at 25°C/77°F. Film thickness, humidity and shop temperature can all affect drying times.

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