

Disassembly & Assembly Instructions - K16151

Disassembly Instructions:

- 1. Disconnect both red wires from the pressure switch.
- 2. Using the supplied hex key, unthread the 3 mounting screws shown below.
- 3. Slide the pump head off the shaft of the motor. Discard the pump head and washer (if applicable).

Assembly Instructions:

- 1. Slide the washer over the motor shaft.
- 2. Line up the 3 holes in the pump head to the 3 holes in the motor face.
- 3. Slide the pump head onto the shaft of the motor.
- 4. Using the supplied hex key, secure the pump head to the motor using the 3 mounting screws that were supplied with the new pump head. Torque to 5 ft.-lbs.
- 5. Attach the red wire from the back of the motor to the back spade of the pressure switch.
- 6. Attach the red wire from the connector to the front spade of the pressure switch.

